

RK-132-ECO

CNC ROUTER

FOR AN ECONOMICAL PRICE, A PROFESSIONAL MACHINE



1 YEAR WARRANTY
AND UNLIMITED SUPPORT



TECHNICAL PARAMETERS

Working area

Spindle

Motor

Control system

Driven system

Working table

Machine bed

Max. speed

Spindle speed

Voltage

Software

Lubrication system

Machine size

Weight

1300×2500×200mm

3.2kW water cooling spindle

Yako 2068 stepper and motor

NC Studio

X, Y axis helical rack drive, Z axis Taiwan TBI ball screw

Vacuum table + pump (or aluminium T-slot table)

Channel steel structure

30m/min

6000-24000rpm/min

220V/380V

Ucancam/ARTCAM

Manual oil lubrication system

3000x2010x1850mm

1000kg

















Stepper motors

Installed on each unit for movement along all axes, they ensure precise positioning of the portal and spindle in accordance with a given program. The torque from the electric motor is transmitted to the drive gears, as well as to the ball screw, through a belt reducer, which in turn provides the necessary reduction ratio and the required force.



Helical rack and pinion transmision along the XY axes

Unlike gears with straight teeth, helical gears ngag gradually and not all at once along their entire length. Helical gearing does not hav a single pair engagment zone. In a spur gear, the load on the teeth is applied instantly. The teeth in helical gears are loaded gradually as they enter the meshing zone, there are always at least two pairs of teeth in mesh. These factors determine the smooth operation of helical gearing, as well as the reduction of noise and additional dynamic loads compared to spur gearing.



High precision prismatic guides with XYZ bearings

The movements of the portal (Y axis) and the spindle platform (X/Y axis) are carried out along high-precision prismatic guides. This ensures high processing accuracy and durability of the machine without loss of precision parameters. Each bearing has a build-in grease fitting for routine maintenance.



Liquid-cooled industrial electric spindl (3.2kW - 24,000rpm)

The design of this spindle is created in such a way that the heat generated during its operation is removed through a coolant fluid. The coolant can be water or other liquids (antifreeze). The rotation speed (24,000 rpm) and power (3.2kW) makes it possible to process parts made of wood, plywood, as well as chipboard, MDF, plastic, acrylic glass and other materials. The tool in the spindle is replaced manually using a special key.

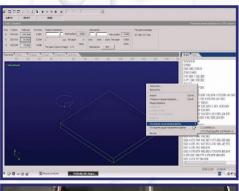


Machine control system NC Studio

To control the operation of the machine, a CNC rack simulator system is installed, complete with a controller, cable and control board. The system is widely known to many users around the world, is simple and easy to use and has proven itself on machines with manual and semi-automatic tool changing. NC-Studio software, installed on a computer using a controller, visualizes and provides automatic control of high-grade processing. The system uses standard G-codes, which allows you to create processing programs using various popular software products: ArtCam, Type3, SolidWorks, PowerMill, BeCad, Basis-Mebelshchik, K-3 Furniture.



*To use the system, you need a personal computer with a slot for a PCI card, as well as a monitor, keyboard and mouse.



MODERN FACTORY WITH STRICT QUALITY CONTROLS







OPTIONAL VACUUM TABLE AND PUMP





DESIGN

K-135-EC0

RADEK



COOLING













