

HYDRAULIC MACHINE FOR SHEET CUTTING

HIGH CUTTING ACCURACY AND SMOOTH OPERATION





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Max. cutting thickness (carbon steel)	4mm	4mm	4mm	6mm	6mm	6mm	8mm	8mm
Max. cutting length (carbon steel)	2500mm	3200mm	4000mm	2500mm	3200mm	4000mm	2500mm	3200mm
Throat depth	200mm							
Cutting angle	1°30′	1°30′	1°30′	1°30′	1°30′	1°30′	1°30′	1°30′
Cutting speed	≥18 times/min	≥14 times/min	≥10 times/min	≥10 times/min	≥14 times/min	≥10 times/min	≥14 times/min	≥10 times/min
Cutting blade (length)	1300x2mm	1100x3mm	1025x4mm	1300x2mm	1100x3mm	1025x4mm	1300x2mm	1100x3mm
Cutting blade (quantity)	2(upper)+ 2(bottom)	3(upper)+ 3(bottom)	4(upper)+ 4(bottom)	2(upper)+ 2(bottom)	3(upper)+ 3(bottom)	4(upper)+ 4(bottom)	2(upper)+ 2(bottom)	3(upper)+ 3(bottom)
Back gauge (travel)	20-600mm							
Back gauge (speed)	10.8m/min							
Back gauge (accuracy)	±0.02mm							
Front arms (length)	800mm							
Front arms (quantity)	2pcs							
Spring pressure cylinder	12pcs	15pcs	19pcs	12pcs	15pcs	19pcs	12pcs	15pcs
Main motor	7.5kW							
Control system	E21S							
Machine size length	3150mm	3800mm	4600mm	3150mm	3800mm	4650mm	3150mm	3850mm
Machine size width	1650mm	1650mm	1700mm	1700mm	1700mm	1700mm	1700mm	1700mm
Machine size height	1650mm	1650mm	1900mm	1900mm	1900mm	1900mm	1900mm	1900mm
Packing size length	3040mm	3840mm	4600mm	3040mm	3840mm	4620mm	3040mm	3860mm
Packing size width	1550mm	1550mm	1700mm	1710mm	1710mm	1850mm	1710mm	1710mm
Packing size height	1550mm	1550mm	1700mm	1620mm	1620mm	1700mm	1700mm	1700mm
Weight	3.3T	3.6T	6T	4T	5T	7T	5T	6T



ESTUN 200PS

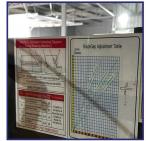
- O TFT-display with touch operation
- Manual functionSingle set operation
- O Program memory O Digital outputs
- Material depending gap, angle and pressure calculation
- O Cut automat
- O Sheet support



ESTUN E2

- Rear stopper control
 Control common motor or frequency converter
 Intelligent positioning
- O Dual programmable digital output
- Workpiece count
- 40 Program storage, 25 steps per program
 Parameter one key backup and recovery











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4000mm 2500mm 3200mm 4000mm 2500mm 3200mm 4000mm 2500mm 3200mm 4000mm 200mm 2	AKB. AOC	ak 10 as	akto ab	aktor ac	24.12.25	2412:32	akta ac	ALIE 25	akterate	akte ac
200mm 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ <t< td=""><td>8mm</td><td>10mm</td><td>10mm</td><td>10mm</td><td>12mm</td><td>12mm</td><td>12mm</td><td>16mm</td><td>16mm</td><td>16mm</td></t<>	8mm	10mm	10mm	10mm	12mm	12mm	12mm	16mm	16mm	16mm
1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ 1°30′ <t< td=""><td>4000mm</td><td>2500mm</td><td>3200mm</td><td>4000mm</td><td>2500mm</td><td>3200mm</td><td>4000mm</td><td>2500mm</td><td>3200mm</td><td>4000mm</td></t<>	4000mm	2500mm	3200mm	4000mm	2500mm	3200mm	4000mm	2500mm	3200mm	4000mm
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times/min 1000x3mm 1025x4mm 1026x1mm 204bbbb 1025x4mm 1026x0mm 1026x0mm 1026x0mm 1026x0mm	1°30′					A CAMPAGE TO TO THE RE-	1°30′			NO DESCRIPTIONS
1025x4mm 1300x2mm 1100x3mm 1025x4mm 1300x2mm 1100x3mm 1025x4mm 1300x2mm 1100x3mm 1025x4mm 1300x2mm 1100x3mm 1025x4mm 100x3mm 1025x4mm 100x3mm 1025x4mm 100x3mm 1025x4mm 100x3mm 10xmm	≥8	≥12	≥10	≥8	≥11	≥10	≥8	≥8	≥7	≥5
4(upper)+ 2(upper)+ 3(upper)+ 4(upper)+ 2(upper)+ 4(upper)+ 2(upper)+ 3(upper)+ 4(upper)+ 4(upper)+ <t< td=""><td>times/min</td><td>times/min</td><td>times/min</td><td>times/min</td><td>times/min</td><td>times/min</td><td>times/min</td><td>times/min</td><td>times/min</td><td>times/min</td></t<>	times/min	times/min	times/min	times/min	times/min	times/min	times/min	times/min	times/min	times/min
4(bottom) 2(bottom) 3(bottom) 4(bottom) 20-600mm	1025x4mm	1300x2mm	1100x3mm	1025x4mm	1300x2mm	1100x3mm	1025x4mm	1300x2mm	1100x3mm	1025x4mm
20-600mm 10.8m/min 10.0mm 800mm 800mm 80		2(upper)+	3(upper)+	4(upper)+	2(upper)+	3(upper)+	4(upper)+	2(upper)+	3(upper)+	4(upper)+
10.8m/min 10.02mm ±0.02mm ±0.02mm ±0.02mm ±0.02mm ±0.02mm ±0.02mm ±0.02mm ±0.02mm ±0.02mm 800mm 10.02mm 15pcs 15pcs 15pcs 15pcs 15pcs 15pcs 15pcs	4(bottom)	2(bottom)	3(bottom)	4(bottom)	2(bottom)	3(bottom)	4(bottom)	2(bottom)	3(bottom)	4(bottom)
±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm±0.02mm <t< td=""><td></td><td>20-600mm</td><td>20-600mm</td><td>20-600mm</td><td>20-600mm</td><td>20-600mm</td><td>20-600mm</td><td>20-600mm</td><td>20-600mm</td><td>20-600mm</td></t<>		20-600mm	20-600mm	20-600mm	20-600mm	20-600mm	20-600mm	20-600mm	20-600mm	20-600mm
800mm 200cc 2pcs 2pcs 2pcs 2pcs 2pcs 2pcs 2pcs 2pcs 2pcs 15pcs 12pcs 215 21s 21s	10.8m/min	10.8m/min	10.8m/min	10.8m/min	10.8m/min	10.8m/min	10.8m/min	10.8m/min	10.8m/min	10.8m/min
2pcs 2pcs <th< td=""><td></td><td>ALTERNATION OF THE CONTROL OF THE CO</td><td>±0.02mm</td><td>±0.02mm</td><td>±0.02mm</td><td>±0.02mm</td><td>±0.02mm</td><td>±0.02mm</td><td>±0.02mm</td><td>±0.02mm</td></th<>		ALTERNATION OF THE CONTROL OF THE CO	±0.02mm	±0.02mm	±0.02mm	±0.02mm	±0.02mm	±0.02mm	±0.02mm	±0.02mm
19pcs 15pcs 19pcs 12pcs 15pcs 19pcs 19pcs <td< td=""><td>THE OWN DAY OF ROBERT AND ASSESSMENT</td><td>800mm</td><td>800mm</td><td>800mm</td><td>800mm</td><td>800mm</td><td>800mm</td><td>800mm</td><td>800mm</td><td></td></td<>	THE OWN DAY OF ROBERT AND ASSESSMENT	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	
7.5kW 11kW 11kW 11kW 15kW 15kW 15kW 18.5kW	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs
E21S E21S <th< td=""><td></td><td>15pcs</td><td>15pcs</td><td>19pcs</td><td>12pcs</td><td>15pcs</td><td>19pcs</td><td>12pcs</td><td>15pcs</td><td>19pcs</td></th<>		15pcs	15pcs	19pcs	12pcs	15pcs	19pcs	12pcs	15pcs	19pcs
4600mm 3200mm 3900mm 4700mm 3200mm 3900mm 4600mm 3200mm 4000mm 4800mm 1700mm 1800mm 2100mm 2150mm 2200mm 2250mm 2300mm 2300mm 2300mm 1900mm 1950mm 2100mm 2150mm 2150mm 2200mm 2200mm 2200mm 2200mm 4640mm 3040mm 3860mm 4650mm 3140mm 3880mm 4680mm 3140mm 3880mm 4750mm						15kW				
1700mm 1800mm 2100mm 2150mm 2200mm 2250mm 2300mm 2300mm 2300mm 1900mm 1950mm 1950mm 2100mm 2150mm 2150mm 2200mm 2200mm 2200mm 4640mm 3040mm 3860mm 4650mm 3140mm 3880mm 4680mm 3140mm 3880mm 4750mm	E21S		E21S			E21S	E21S		E21S	E21S
1900mm 1950mm 1950mm 2100mm 2150mm 2150mm 2200mm 2200mm 2200mm 4640mm 3040mm 3860mm 4650mm 3140mm 3880mm 4680mm 3140mm 3880mm 4750mm			3900mm				COLORGINAZIONE O CAR A CI	3200mm	4000mm	4800mm
4640mm 3040mm 3860mm 4650mm 3140mm 3880mm 4680mm 3140mm 3880mm 4750mm		C STRUCTURE POLICE POLICE		VILLY TONOVOLUMENTALISMOS WI				22 (02022)		
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	1710mm	1800mm	2000mm	2100mm	2050mm	2150mm	2150mm	2250mm	2250mm	2250mm
1700mm 1700mm 1700mm 2000mm 2000mm 2100mm 2100mm 2100mm 2200mm										
7.5T 6.5T 7.5T 8.5T 8.5T 9.5T 11T 9T 10T 12T	7.5T	6.5T	7.5T	8.5T	8.5T	9.5T	11T	9T	10T	12T

SHEARING MACHINE FEATURE

The tool arm is connected with the main driving mechanism through the handle shaft to realize the high speed swing of the tool arm.

Fast cutting speed, suitable for large quantities of fast cutting

High precision, good cutting quality

The rotation accuracy of the manual adjustment wheel is high, and it can be fine-tuned. By manually adjusting the rotation of the wheel, changing the angle of the scissors arm, adjusting the cutting angle, and controlling the cutting length, the operation can precisely adjust the cutting angle and length according to the workpiece size and processing requirements to ensure the accuracy of processing.



Our-two slide bases



Side tool adjusting wheel

The frame and rem are processed at one time completely by a heavy-duty boring and milling machine.



Cutting edge



Adjust the side knife position

Fast and efficient

Easy to operate

Durable and reliable

REASONABLE PRICE PRECISION CUTTING

DETAILS

















STANDARD EQUIPMENT



NOK Seal rings



SUNNY Hydraulic pump



Schneider Electric Components



REXROTH Hydraulic valve



Inverter

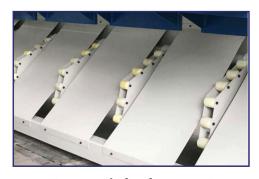


SIEMENS Main motor





Light curtain



Pneumatic back support